

Work Order ID 59037

May 25, 2010 10:32:29 AM



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Item ID: D412-702-115B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 5/25/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

ICA-D412-702

Rev3

100

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.49

SB 6/05/25

①

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/06/25

②

120

0.00



Packaging

Memo

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-115B

CHG001

Location:

PPP Rev:

Per 6/25 ①

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Cust Item ID:

Required Date: 5/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

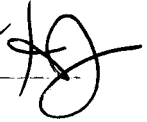



QC

Memo

0.00

Quality Control

10/05/25 
M 10-5-25


Picklist Print

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Work Order ID: 59037

Parent Item: D412-702-115B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 5/25/10

Required Date: 5/25/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL		Purchased	No			100	Each	4,431.000	4	4			



Washer

Location	Loc Qty	Loc Code
ST349	4431	
19085	472	
19600	3959	

D3573-5

Manufactured No

100

Each

47.0000

1

1



Adapter

Location	Loc Qty	Loc Code
ST244	47	
31863	47	

D3579-046

Manufactured No

100

Each

0.0000

1

1



Shoulder Harness

K62

Purchased

No

100

Each

35.0000

1

1



CLIP

Location	Loc Qty	Loc Code
ST243A	35	
110957	1	
113878	34	

SP 10/05/25

SP 10/05/28

SP 10/05/25

SP 10/05/25

Picklist Print

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MS21042L3

Purchased

No

100

Each

1,810.000

4

4



Nut

Location

Loc Qty

Loc Code

ST300

1810

113537

20

113644

290

114523

1000

114718

500

MS24693-S272

Purchased

No

100

Each

217.0000

4

4



Screw

Location

Loc Qty

Loc Code

ST288

217

111548

1

112492

216

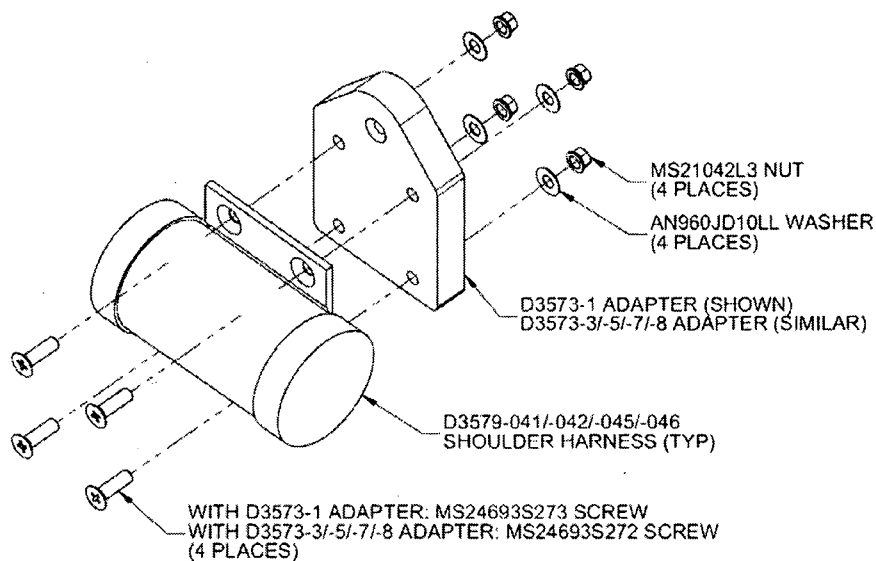
SS 10/05/25

SS 10/05/25

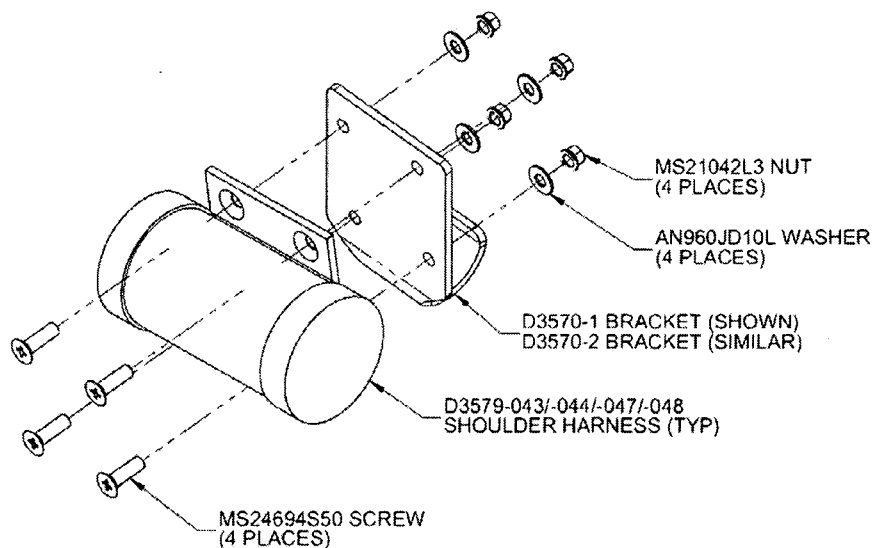
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Shop Packet Print

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

*alo
59038*

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